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D4131-5

Job Sheet 184688



Part No: D4131-5

Part Name: Side Plate



Part Weight: 0 lbs

Job Created: 10/16/18

Due Date: 10/26/18

Type: SOLD

Note: DWG REV C SHEET 8 IPP Rev:A 10.10.06 new issue DD verf:EC

Ship Via:

Job Qty: 6 ea

ASAP

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	6 pcs		10/26/18	0.02	0.19	Waterjet 1		<i>SC 17/2/18</i>
120	QC	6 pcs		10/26/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	6 pcs		10/26/18	0.00	0.00	Packaging3		<i>9-89</i>
140	QC21-SA	6 Ea		10/26/18	0.00	0.00	QC21		<i>DAS 21 9-89</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.3336 sf (.0556 ea)	100-Waterjet	<i>5090403</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S18GA	0	149	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Side Plate	2.320Inches ± 0.010	2.330 2.310	<i>2.316</i>	
2	Side Plate	1.310Inches ± 0.010	1.320 1.300	<i>1.307</i>	
3	Side Plate	3.369Inches ± 0.010	3.379 3.359	<i>3.359</i>	
4	Side Plate	3.454Inches ± 0.010	3.464 3.444	<i>3.446</i>	
5	Side Plate	0.050Inches ± 0.010	0.060 0.040	<i>0.046</i>	

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS				
Part No. _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval:
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Description	Work Order	Deviation
DART AEROSPACE Container No: S119409 Part: D4131-5 Job No: 184688 Serial No/Batch: S119409 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 10/18/18 Supervisor Verification Coordinator 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA Tel.: 1-813-632-5200 Email: sales@dartaero.com www.dartaerospace.com		

Root Cause				Fault Category				
Environment		No Re-verification		Pressure/Forced		Mount Loose/Slipped		Positioned Wrong
Design		Operator		Bending		Code/Program		Outside Dimensions
Doc/Data		Offset/Setup		Centre Not Conce		On the		Over/under Tolerance
Equip/Tooling		Supplier		Cracks		As the		Part for same
Handling/Pre		Training		Crimp/Kink/Ripple,		Wrong Steps Followed		Part Lost/Missing
Material		Use for Testing		Cuffs				Part Moved
Internal Transport		Poor Information		Crushing		Countersink		Drawing
Tribal Knowledge		Rushing		Heat Treat		Cut Too Short		Finish
LOA		Product Improvement		Wave/Twist in Tube		Instructions Incomplete/Unclear		Misread
Substation		Process Improvement		Marks/Chatter		Drill Holes		Turning Sequence
Past Expiry Date		Manufacturing Process						
Misidentified		Past Due		OTHER :				